



**QHSE Management System**

**QM-01**

**QUALITY MANUAL**

Uncontrolled without stamp from QHSE

9	13-Nov-19	Issue for review	TR		TR		CJ	
<b>REV</b>	<b>DATE</b>	<b>DESCRIPTION</b>	<b>WRITE</b>		<b>CHECK</b>		<b>APPROVE</b>	

<p style="text-align: center;"><b>Beacon Offshore Ltd.</b></p> <p>QC Control Document</p> <p style="text-align: right;">Quality Manual</p>	Doc. No.	QM-01
	Rev.	9
	Approval	Thomas R.

**Table of contents**

<b>1. Introduction .....</b>	<b>3</b>
1.1 Quality Policy Statement.....	3
1.2 Company Background.....	3
<b>2. OVERALL BUSINESS INTERACTION FLOW-CHART.....</b>	<b>7</b>
<b>3. QUALITY POLICY AND OBJECTIVES .....</b>	<b>8</b>
3.1 Quality Policy.....	8
3.2 Quality Objectives.....	8
<b>4. QUALITY MANAGEMENT SYSTEM.....</b>	<b>8</b>
4.1 General Requirements .....	8
4.2 Documentation Requirements .....	9
<b>5. MANAGEMENT RESPONSIBILITY.....</b>	<b>10</b>
5.1 Management Commitment.....	10
5.2 Customer Focus.....	10
5.3 Quality Policy.....	10
5.4 Planning.....	11
5.5 Responsibility, Authority and Communication.....	11
5.6 Management Review.....	12
<b>6. RESOURCE MANAGEMENT.....</b>	<b>12</b>
6.1 Human Resources.....	12
6.2 Infrastructure .....	13
6.3 Work Environment.....	13
<b>7. SERVICES .....</b>	<b>14</b>
7.1 Planning for required services.....	14
7.2 Customer-Related Processes .....	14
7.3 Design and Development .....	15
7.4 Purchasing .....	15
7.5 Production and Service Operations .....	16

<p><b>Beacon Offshore Ltd.</b></p> <p>QC Control Document</p> <p style="text-align: right;">Quality Manual</p>	Doc. No.	QM-01
	Rev.	9
	Approval	Thomas R.

7.6 Control of Monitoring and Measuring Equipment ..... 17

**8. MEASUREMENT, ANALYSIS AND IMPROVEMENT ..... 18**

8.1 General ..... 18

8.2 Measurement and Monitoring ..... 18

8.3 Control of Non-conforming Findings..... 19

8.4 Analysis of Data ..... 19

8.5 Improvement ..... 19

Uncontrolled without stamp from QHSE